



LFS型可调速输送机,可配多种号缝包机自动(手动)启停车,自动(机械)剪切线脚。

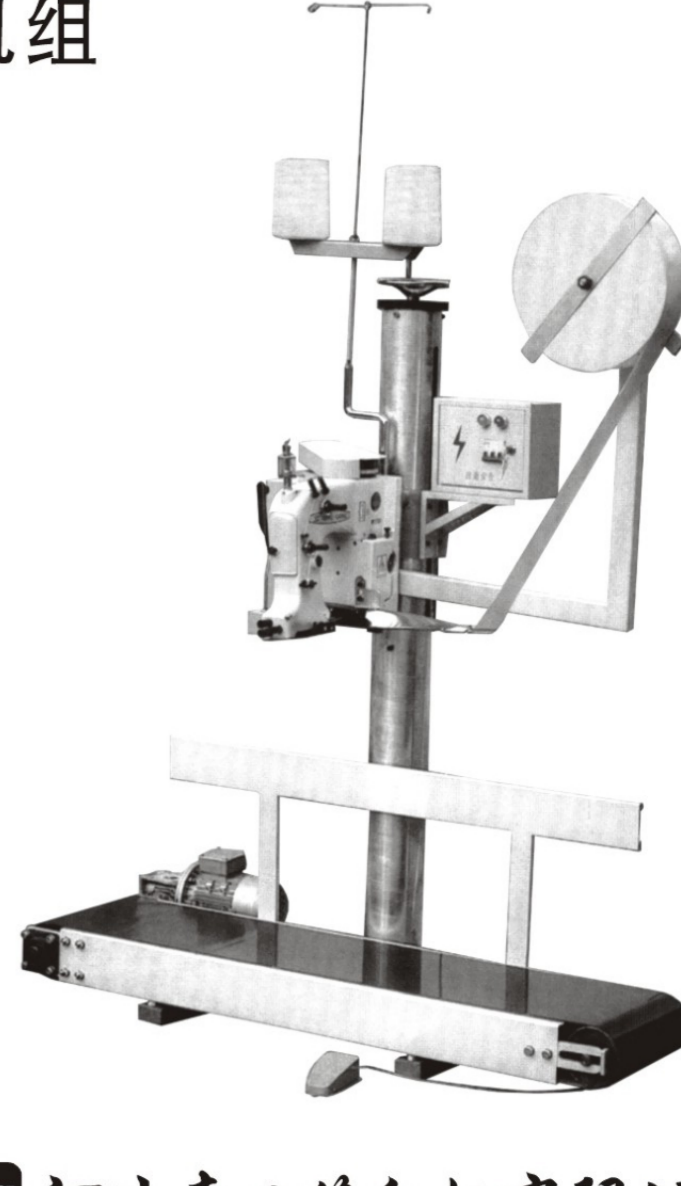
河北青工缝包机有限公司



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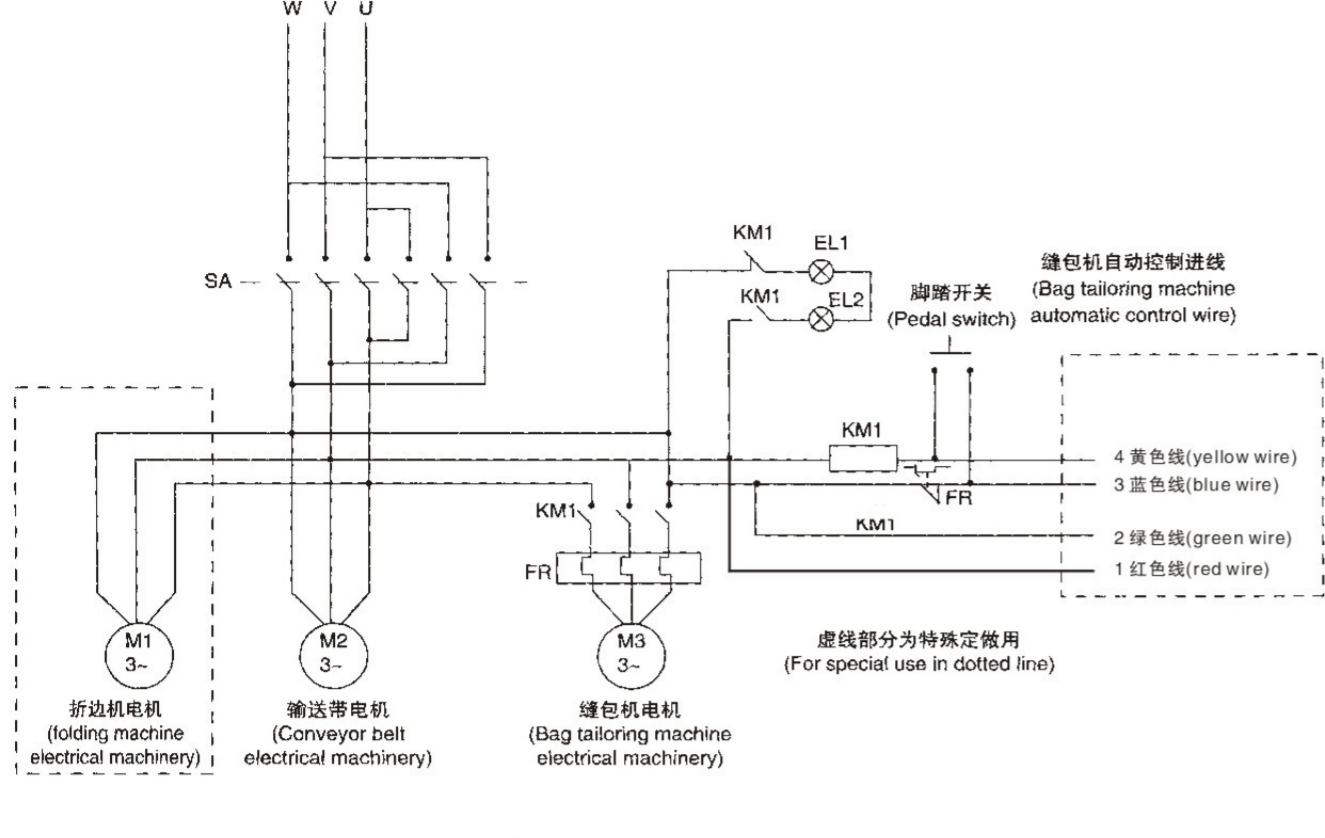
青工牌输送缝包机组



Qingong 河北青工缝包机有限公司
HEBEI QINGGONG SEWING MACHINE CO., LTD.

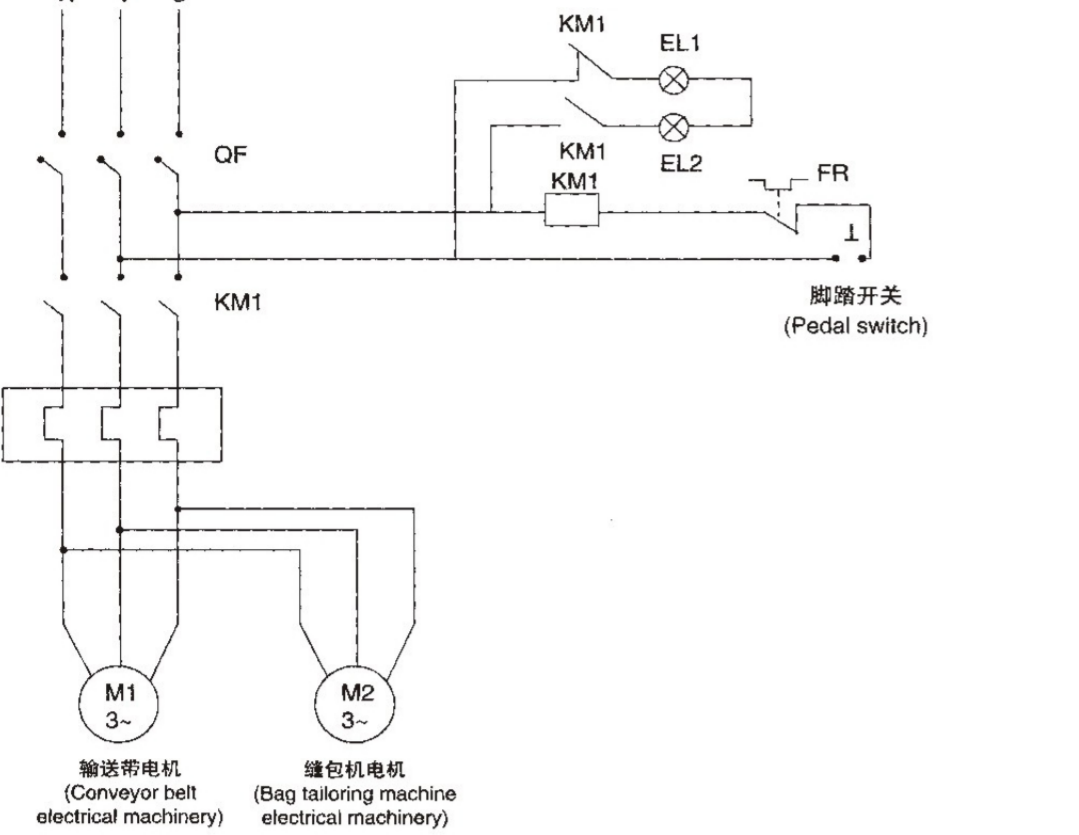
LFS2M-3M缝包机组电器原理图

LFS2M-3M Bag tailoring unit electrical principle



1.5米输送机电路图

1.5m-conveyor circuit diagram



一、机器的使用范围(USE SCOPE OF THE MACHINE)

1. 机器的主要特点及用途(Main features and use)

青工牌输送机是与缝包系列缝头机共同使用的配套产品。具有外形美观、质量可靠、经济耐用、维修方便等特点。各种形式的机头悬挂在其立柱上,并与进给装置连在一起,使双方进给同步,可用于粮食、糠业、石化、港口码头等企业的布袋、麻袋、塑料编织袋、纸袋的输送与封口包装。

Qingong brand conveyor machine is an accessory product of the bag tailoring series. It looks nice and it has high quality. It's economical and durable and easy to mend. Different kinds of it can be hng on the upright shaft. It is connected with the conveyer device. It can be widely used to transfer and seal the cloth, gunny, pastic, paper bags used in grain, sugar, enterprises, petrochemical works and ports.

2. 主要技术参数(Main technical data)

工作线速度(Transfer rate)	8m/分钟(8meters/minute)
封包速度(Seal rate)	200-400袋(200-400 bags)
封包范围(Seal scope)	10-50kg(10-50 kilograms)
输送机长度(Conveyor length)	1500-3000mm(1500-3000 millimeters)
输送机宽度(Conveyor width)	320-400mm(320-400 millimeters)
电机功率(Electrical power)	370-550w(370-550Watts)
总重量(Gross weight)	180-260kg(180-260 kilograms)

二、机器的使用方法和机构调整(USAGE AND ADJUSTMENT)

1. 使用方法(Usage)

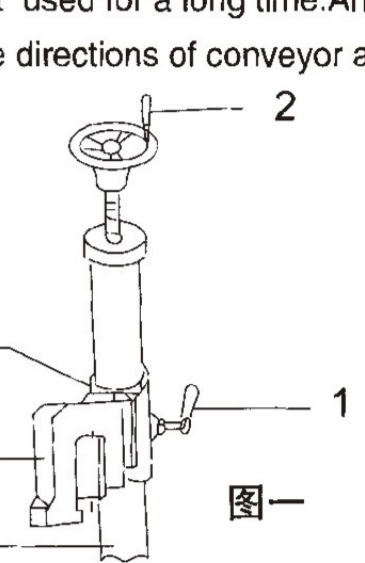
新购买或存放已久的机器,使用前必须进行常规检查并在注油部位注入润滑油,轻按启动开关,检查输送机运转方向和封包机运转方向是否一致后开机运转。正常运转后,检查输送机与机器是否同步。

Make a routine inspection before using it if it's new or not used for a long time. And fill oil into oil filler point. Press the switch to make sure the directions of conveyor and seal machine are the same. After normally make sure they go in the same speed.

2. 机头高度调整(Adjustment of the nose height)

松开图一紧固螺钉①,旋转升降手轮②使机座③带动机头④沿立柱⑤做上下运动,达到理想的工作高度。

Loose the screw, turn around the handwheel to make machine base and nose to go up and down until it's in a suitable height.



3. 拖板高度调整(Adjustment of the stand board height)

旋转图二四个手轮①,带动拖板②做上下运动,达到理想的工作高度并把拖板上平面调平。

Turn four handwheels to adjust the stand board until a suitable height. Make it flat.

4. 皮带的运转位置及松紧度调整

松、紧图三:调整螺栓①带动导辊②进行横向运动,使皮带③处于拖板中间位置,并达到合适的松紧程度。

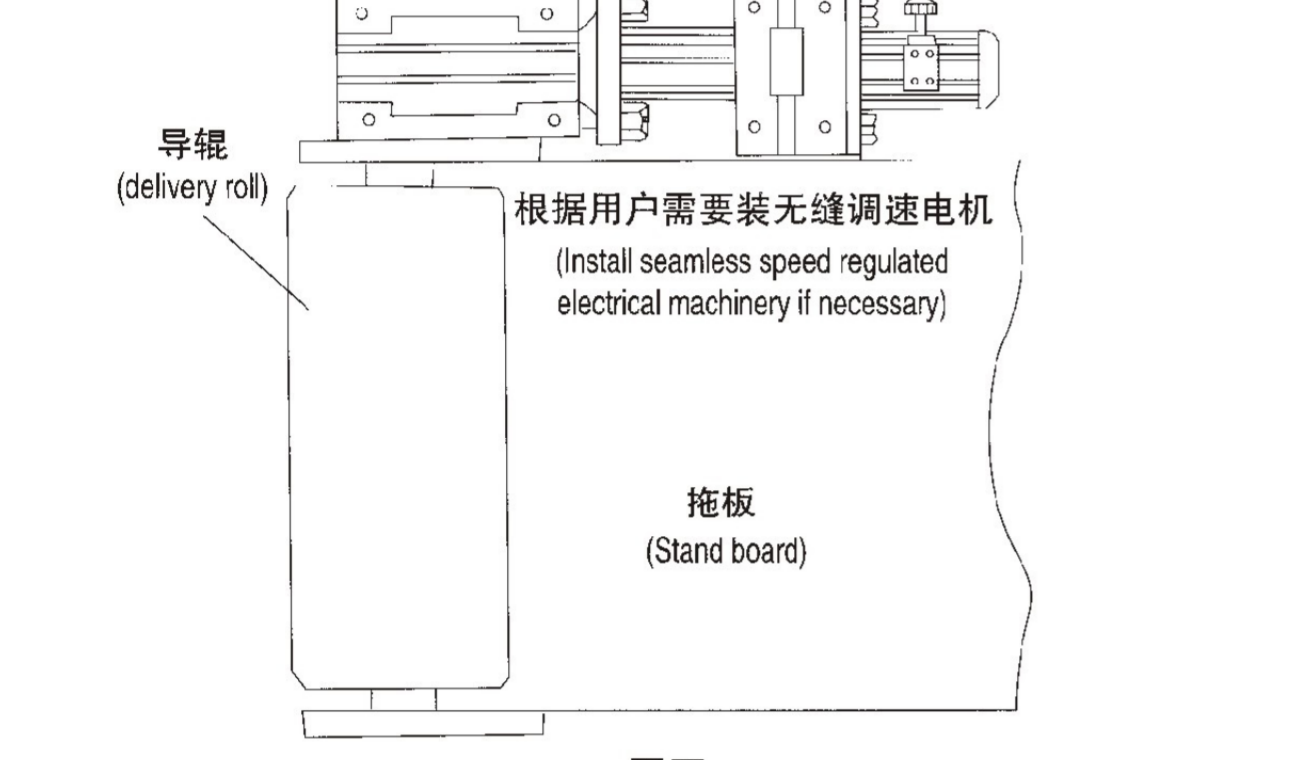
Adjustment of the belt position and degree of tightness. Adjust the screw to make the belt in the middle of the stand board and in suitable degree of tightness.

5. 1. 左右旋转图四调速手轮可达到理想的皮带运行的快慢速度。

②试车前请加油。③停机时严禁旋转调速手轮。

① Turn the speed handwheel to make suitable speed.
② Remember to fill oil before using it.
③ Not turn the speed handwheel when it stops.

调速手轮(speed hand wheel)



导辊(delivery roll)

根据用户需要装无缝调速电机
(Install seamless speed regulated electrical machinery if necessary)

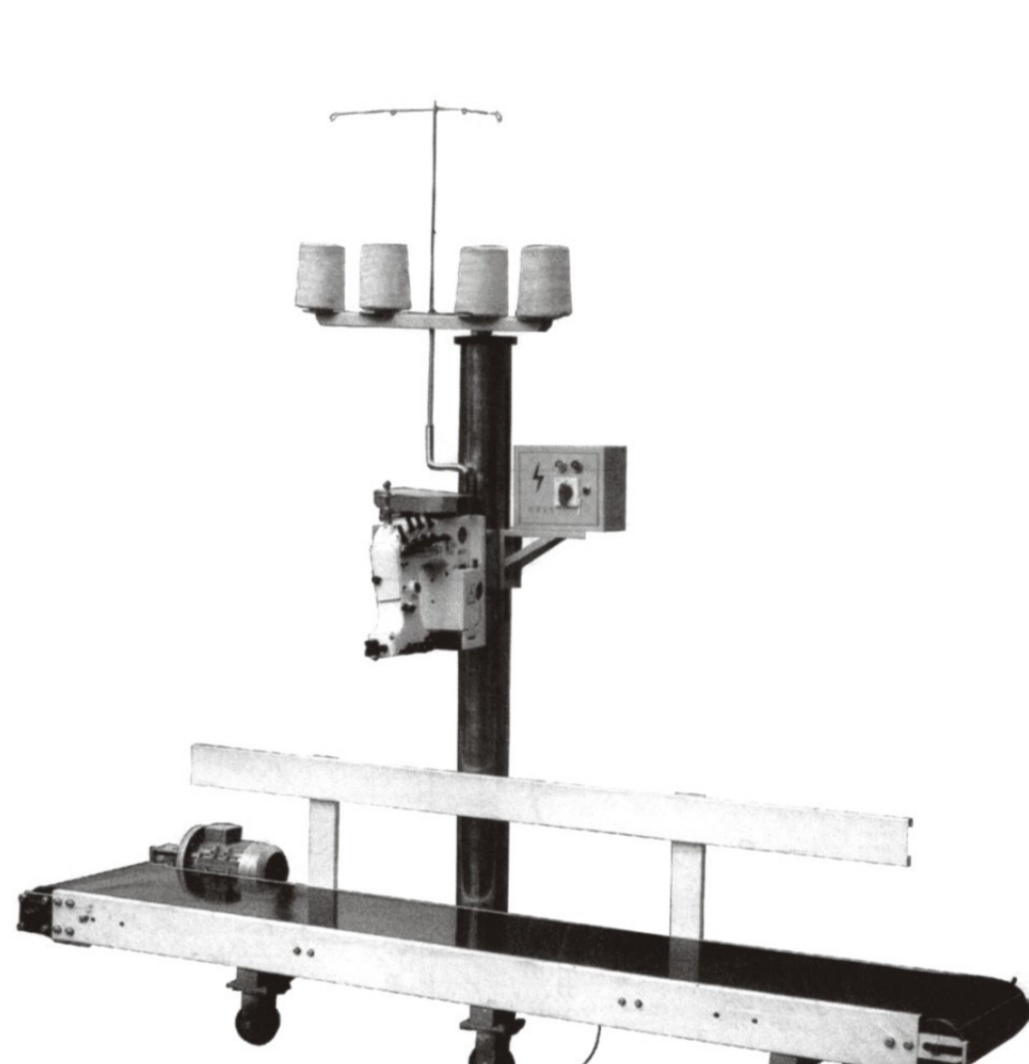
拖板(Stand board)

图四

序号	名称	数量
1	导辊调节架 (delivery roll regulator)	2
2	导辊调节架板 (delivery roll regulator board)	2
3	M12螺丝 (M12 screw)	2
4	轴承盖 (bearing cap)	2
5	205轴承 (205 bearing)	2
6	导辊 II 轴 (delivery roll axle II)	1
7	导辊 II 套 (delivery roll sleeve II)	1
8	辅助轮架 (auxiliary wheel stand)	4
9	202轴承盖 (202 bearing cap)	4
10	202轴承 (202 bearing)	4
11	辅助轮套 (auxiliary wheel sleeve)	2
12	辅助轮轴 (auxiliary wheel axle)	2
13	挡圈 (support ring)	1
14	轴承盒 (bearing box)	2
15	205轴承 (205 bearing)	2
16	导辊架 (delivery roll stand)	2
17	导辊 I (delivery roll I)	1
18	调速电机 (speed regulated electrical machinery)	1
19	M10x10螺丝 (M10x10 screw)	4
20	M8x10螺丝 (M8x10 screw)	8
21	M10x35螺丝 (M10x35 screw)	8
22	M10x25螺丝 (M10x25 screw)	8

分解图和零件名称

decomposition diagram and names of parts



序号	名称	数量
1	手轮 (handwheel)	1
2	M8顶丝 (M8 pushing screw)	3
3	8204压力轴承 (pressure bearing)	2
4	上盖 (bearing cap)	1
5	丝杠 (leading screw)	1
6	升降螺母 (elevator nut)	1
7	M10螺丝 (M10 screw)	2
8	立柱 (upright shaft)	1
9	M12螺丝 (M12 screw)	4
10	底座 (chassis)	1

序号	名称	数量
1	平皮带 (flat conveyor belt)	1
2	螺母 (nut)	4
3	螺杆底座 (screw base)	4
4	圆弧垫圈<下> (upper arc collar)	4
5	圆弧垫圈<上> (lower arc collar)	4
6	螺杆 (screw stand)	4
7	升降螺杆 (elevator screw)	4
8	升降手轮 (elevator handwheel)	4
9	拖板 (stand board)	1
10	M24螺母 (M24 nut)	4
11	档板 (shield)	1
12	M8x20内六角螺丝 (M8x20 screw)	4
13	M12x20螺丝 (M12x20 screw)	8

序号	名称	数量
1	机头 (nose)	1
2	机头底板 (nose base board)	1
3	机座 (machine base stand)	1
4	电器盒架 (electrical equipment box stand)	1
5	电器盒 (electrical equipment box)	1
6	线架 (thread stand)	1
7	防护罩 (protection cover)	1
8	电机板 (electrical machinery board)	1
9	电机 (electrical machinery)	1
10	M10 双头螺丝 (M10 screw)	3
11	M6x6 螺丝 (M6x6 screw)	8
12	M6x10 螺丝 (M6x10 screw)	4
13	M8x20 内六角螺丝 (M8x20 screw)	2
14	M6x40 螺丝 (M6x40 screw)	4

